

# Material: JIS SCPL 1

## Standard Specification for Steel Castings for Pressure Purposes

**Group:** Ferrous Mild Steel Alloys

**Sub Group:** JIS SCPL 1 Steel Castings for Pressure Purposes

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Plate, Tubes and Forging

Chemical Composition		
Carbon	C %	0.300 max.
Silicon	Si %	0.600 max.
Manganese	Mn %	1.000 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	1.000 max.
Nickel	Ni %	0.500 max.
Copper	Cu %	0.500 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment	
Normalizing or Quenching or Solution Annealing	

Mechanical Properties	
Tensile Strength in Mpa	450 min
Yield Strength in Mpa	245 min.
Elongation in %	21 min.
Reduction of Area in %	35 min.
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 GP280GH	BS	British	Plate, Tubes and Forging
SCPH 2	JIS	Japan	Plate, Tubes and Forging
A 216 Grade WCC	ASTM	USA	Casting
GP 280 GH	DIN	Germany	Plate, Tubes and Forging
GP 280 GH	MSZ	Hungary	Plate, Tubes and Forging
GP 280 GH	UNI	Italy	Plate, Tubes and Forging
GP 280 GH	UNE	Spain	Plate, Tubes and Forging

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